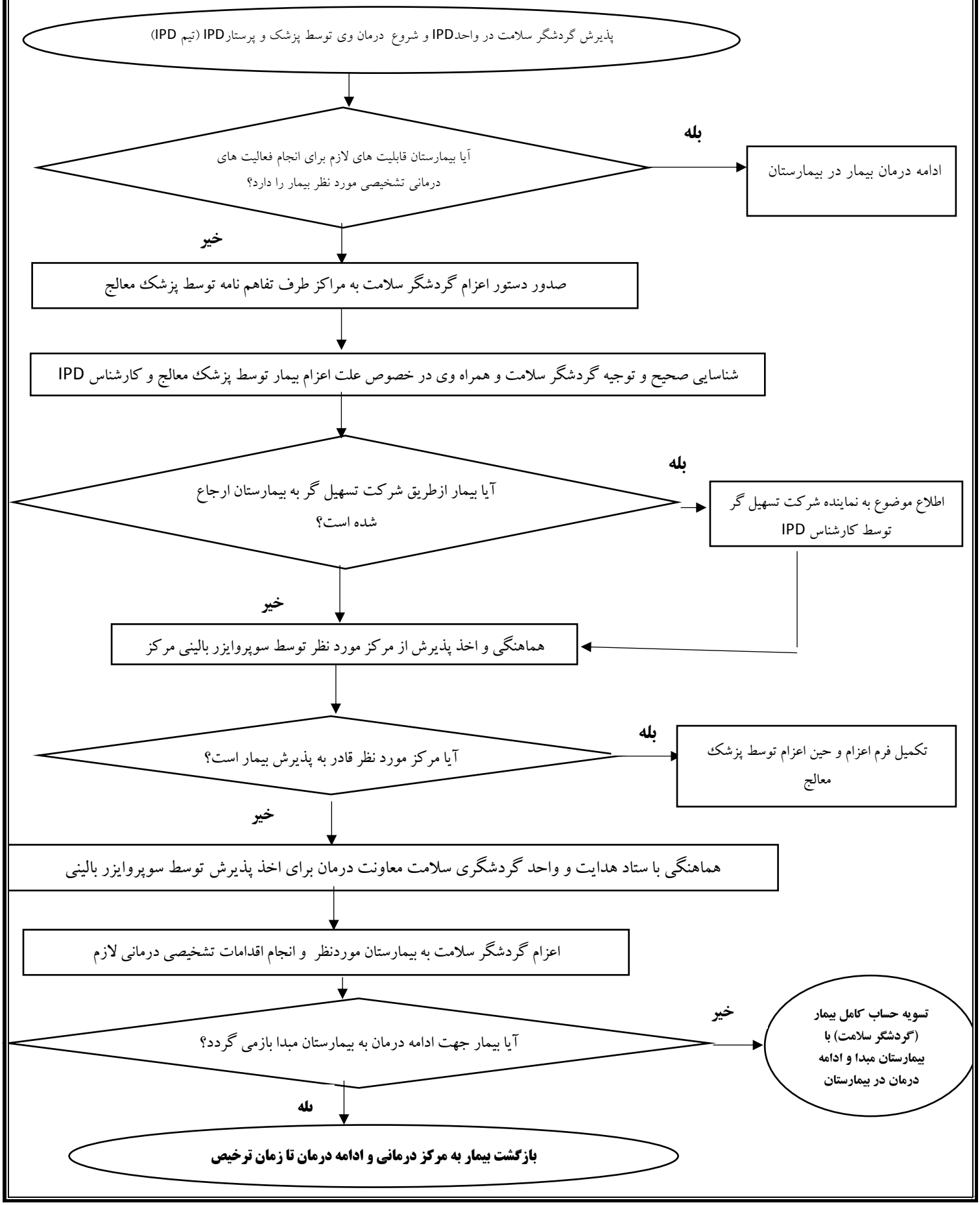فلوچارت اعزام بیماران بین الملل